

GENERAL DESCRIPTION

PORTLAND STUCCO is a mortar plasticizer for decorative craft, casting, forming and texturing in both interior and exterior. When it mixed into cement, it will change into gelling plastic cement of high workability, creamy soft, form and re-formable, prolong setting time, extra fine smooth surface, non-curing is needed by high water retention, high bonding and compressive strength. Cement colors can be added as well as the marble like decorative can be made.

COMPLY WITH : ASTM C 1328

WHERE TO USE

Use with White Cement or any type of Portland Cement

HOW TO USE

Mix Portland Stucco with mixing water, then mix with cement and aggregates (in ratio 1:2 to 1:3) , and apply

DOSAGE

1 pack (100 gm) per 1 bag (50 kg) of Cement

STORAGE CONDITION

Keep dry

SHELF LIFE

More than 1 year

PACKAGING : 1 Pack = 100 gm
1 box = 200 pack

TECHNICAL DATA**Physical Requirements**

Plastic Cement Type	S	M
Time of setting, Gillmore method:		
Initial set, min, not less than	90	90
Final set, min, not more than	1440	1440
Compressive strength (average of three cubes): not less than		
7 days, Mpa (psi)	9.0 (1300)	12.4 (1800)
28 days, Mpa (psi)	14.5 (2100)	20.0 (2900)
Air content of mortar:		
Min, volume %	8	8
Max, volume %	20	20
Water retention value, min, %, of original flow	70	70